UEI25-120 Series

Single Output Isolated 25-Watt DC/DC Converters



FEATURES

Typical unit

- Small footprint DC/DC converter, ideal for high current applications
- Industry standard 0.96" x 1.1" x 0.32" open frame package and pinout
- Input voltage range of 36-75 Vdc
- 12Vdc fixed output
- Assembly and attachment for RoHS standards
- Isolation up to 2250 VDC (basic)
- Up to 25 Watts total output power with overtemperature shutdown
- High efficiency synchronous rectifier forward topology
- Stable operation with no required external components
- Usable -40 to 85°C temperature range (with derating)
- Certified to UL/EN 60950-1, CSA-C22.2 No. 60950-1, 2nd edition safety approvals (certification is pending)
- Extensive self-protection shut down features

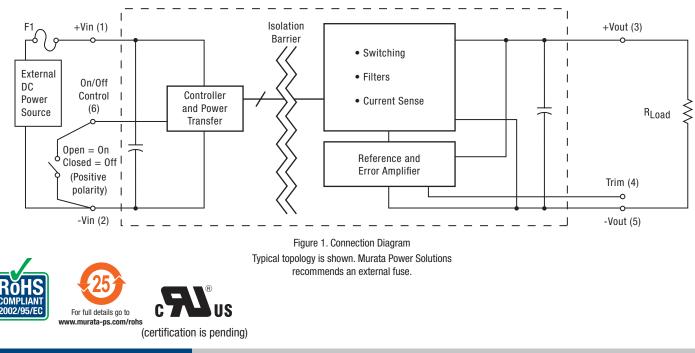
PRODUCT OVERVIEW

Featuring a full 25 Watt output in one square inch of board area, the UEI25 series isolated DC/DC converter family offers efficient regulated DC power for printed circuit board mounting. The 0.96" x 1.1" x 0.32" (24.38 x 27.94 x 8.13 mm) converter accepts a 2:1 input voltage range of 36 to 75 Volts DC, ideal for telecom equipment. The industry-standard pinout fits larger 1" x 2" converters. The fixed output voltage is tightly regulated. Applications include small instruments, area-limited microcontrollers, data communications equipment, remote sensor systems, telephone equipment, vehicle and portable electronics.

The UEI25 series includes full magnetic and optical isolation with Basic protection up to 2250 Volts DC. For powering digital systems, the outputs offer fast settling to step transients and will accept higher capacitive loads. Excellent ripple and noise specifications assure compatibility to noise-susceptible circuits. For systems requiring controlled startup/ shutdown, an external remote On/Off control may use a switch, transistor or digital logic.

A wealth of self-protection features avoid both converter and external circuit faults. These include input undervoltage lockout and overtemperature shutdown. The outputs current limit using the "hiccup" autorestart technique and the outputs are short-circuit protected. Additional features include output overvoltage and reverse conduction elimination. The high efficiency offers minimal heat buildup and "no fan" operation.

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PERFORMANCE SPECIFICATIONS AND ORDERING GUIDE ${ m \odot}$																
	Output			Input												
				R/N (m	ıVp-p)	Regulation	on (Max.)			In,	lın,	Effic	iency	P	ackage, C75	
	V	Іоит	Total					VIN	Damma	min.	full					
Root Models ①	Vout (V)	(A, max)	Power (W)	Тур. ②	Max.	Line	Load	Nom. (V)	Range (V)	load (mA)	load (A)	Min.	Тур.	Case (inches)	Case (mm)	Pinout
UEI25-120-D48 ④	12	2.1	25.2	95	120	±0.1%	±0.1%	48	36-75	20	0.6	86.0%	87.5%	0.96x1.1x0.32	24.38x27.94x8.13	P85

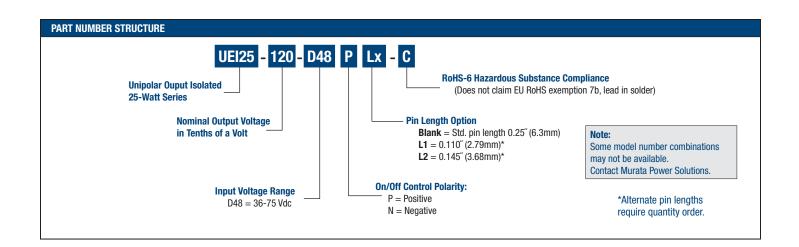
Notes:

- $\odot\;$ Please refer to the part number structure for additional options and complete ordering part numbers.
- @ Ripple and Noise is shown at 20 MHz bandwidth.
- ③ All specifications are at nominal line voltage and full load, +25 deg.C. unless otherwise noted. See detailed specifications for full conditions.

(Note \circledast Continued) Output capacitors are 1 μ F ceramic in parallel with 10 μ F electrolytic. The input cap is 47 μ F ceramic, low ESR.

I/O caps are necessary for our test equipment and may not be needed for your application.

④ UL certification is pending.



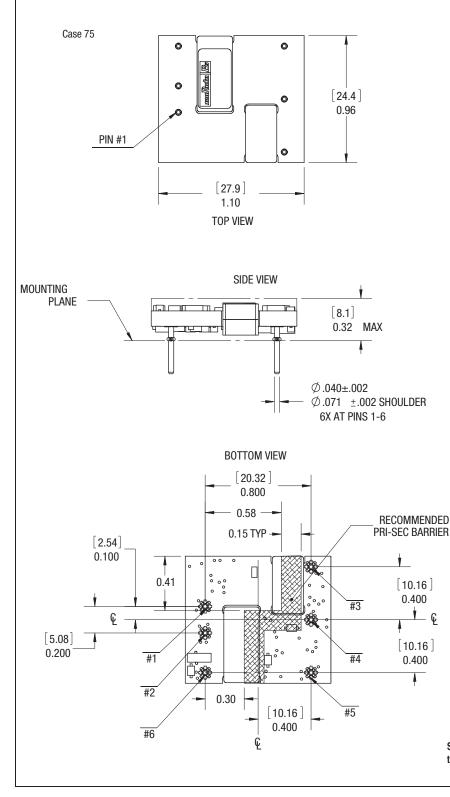




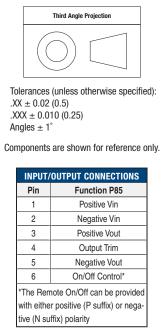
UEI25-120 Series

Single Output Isolated 25-Watt DC/DC Converters

MECHANICAL SPECIFICATIONS

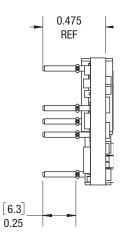


Dimensions are in inches (mm shown for ref. only).



These converters are plug-compatible to competitive units. In case of pinout numbering inconsistency, follow the pin FUNCTION, not the pin number when laying out your PC board.

END VIEW



Standard pin length is shown. Please refer to the Ordering Guide for alternate pin lengths.



UEI25-120 Series

Single Output Isolated 25-Watt DC/DC Converters

FUNCTIONAL SPECIFICATIONS - MODEL UEI25-120-D48

ABSOLUTE MAXIMUM RATINGS	Conditions ①	Minimum	Typical/Nominal	Maximum	Units
nput Voltage, Continuous	Full power operation	0		75	Vdc
nput Voltage, Transient	Operating or non-operating, 100 mS max. duration	0		100	Vdc
solation Voltage	Input to output tested 100 mS IEC/EN/UL 60950-1			2250	Vdc
nput Reverse Polarity	None, install external fuse		None		Vdc
Dn/Off Remote Control	Power on or off, referred to -Vin	0		15	Vdc
Dutput Power		0		25	W
Dutput Current	Current-limited, no damage, short-circuit protected	0		2.1	A
Storage Temperature Range	Vin = Zero (no power)	-55		125	°C
isted in the Performance/Functional Specificatio	e of devices to greater than any of these conditions m ns Table is not implied or recommended.	ay adversely affect long	g-term reliability. Proper ope	ration under conditions	other than thos
		20	40	75	Vde
Operating voltage range	Fast blow	36	48	75	Vdc
Recommended External Fuse	Fast blow	04		20	A
Start-up threshold	Rising input voltage	<u> </u>	35.2	36	Vdc
Jndervoltage shutdown	Falling input voltage	32	34.0	35.2	Vdc
Overvoltage shutdown Reverse Polarity Protection	Nono install external fue		None		Vdc Vdc
nternal Filter Type	None, install external fuse		None capacitive		VUC
nput current			capacitive		
Full Load Conditions	Vin = nominal		0.600	0.617	A
Low Line	Vin = noninal Vin = minimum		0.809	0.842	A
Inrush Transient	vin – minimum		0.009	0.042	A2-Sec.
Output in Short Circuit			50	100	mA
No Load	lout = minimum, unit=0N		20	35	mA
Standby Mode (Off, UV, OT)			1	2	mA
	Measured at input with specified filter		30	2	
Reflected (back) ripple current 2					mA, RMS
Pre-biased startup	External output voltage < Vset		Monotonic		
GENERAL and SAFETY		00.0	07.5		0/
Efficiency	Vin=48V, full load	86.0	87.5		%
Isolation	Input to output, continuous to IEC/EN/UL	0050			Vda
Isolation Voltage	60950-1	2250			Vdc
Insulation Cofety Deting	00000 1		haoia		
Insulation Safety Rating		10	basic		
Isolation Resistance		10			Mohm
		10	basic		Mohm pF
Isolation Resistance Isolation Capacitance	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending)	10			
Isolation Resistance	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C	10	1700		pF
Isolation Resistance Isolation Capacitance Safety Calculated MTBF Calculated MTBF	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign,	10	1700 Yes		
Isolation Resistance Isolation Capacitance Safety Calculated MTBF Calculated MTBF DYNAMIC CHARACTERISTICS	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground	10	1700 Yes TBD		pF Hours x 10 ⁶
Isolation Resistance Isolation Capacitance Safety Calculated MTBF Calculated MTBF DYNAMIC CHARACTERISTICS Fixed Switching Frequency	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C	10	1700 Yes TBD 2 325	355	pF Hours x 10 ⁶ Hours x 10 ⁶ KHz
Isolation Resistance Isolation Capacitance Safety Calculated MTBF Calculated MTBF DYNAMIC CHARACTERISTICS Fixed Switching Frequency Startup Time	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power On to Vout regulated		1700 Yes TBD 2 325 10	50	pF Hours x 10 ⁴ Hours x 10 ⁴ KHz mS
Isolation Resistance Isolation Capacitance Safety Calculated MTBF Calculated MTBF	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power On to Vout regulated Remote ON to Vout regulated		1700 Yes TBD 2 325		pF Hours x 10 ⁱ Hours x 10 ⁱ KHz
Isolation Resistance Isolation Capacitance Safety Calculated MTBF Calculated MTBF DYNAMIC CHARACTERISTICS Fixed Switching Frequency Startup Time Startup Time Dynamic Load Response	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power On to Vout regulated		1700 Yes TBD 2 325 10	50	pF Hours x 10 Hours x 10 KHz MS MS μSec
Isolation Resistance Isolation Capacitance Safety Calculated MTBF Calculated MTBF DYNAMIC CHARACTERISTICS Fixed Switching Frequency Startup Time Startup Time Dynamic Load Response Dynamic load di/dt	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power On to Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within		1700 Yes TBD 2 325 10 10	50 50 200 1	PF Hours x 10 ⁶ Hours x 10 ⁶ KHz MS mS
Isolation Resistance Isolation Capacitance Safety Calculated MTBF Calculated MTBF DYNAMIC CHARACTERISTICS Fixed Switching Frequency Startup Time Startup Time Dynamic Load Response Dynamic Load Response Dynamic Load Peak Deviation	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power On to Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within		1700 Yes TBD 2 325 10 10	50 50 200	pF Hours x 10 ⁰ Hours x 10 ⁰ KHz mS mS μSec
Isolation Resistance Isolation Capacitance Safety Calculated MTBF Calculated MTBF DYNAMIC CHARACTERISTICS Fixed Switching Frequency Startup Time Startup Time Oynamic Load Response Dynamic Load di/dt	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power On to Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within ±1% of Vout		1700 Yes TBD 2 325 10 10 10 100	50 50 200 1	pF Hours x 10 Hours x 10 KHz mS mS μSec A/μSec
Isolation Resistance Isolation Capacitance Safety Calculated MTBF Calculated MTBF DYNAMIC CHARACTERISTICS Fixed Switching Frequency Startup Time Startup Time Oynamic Load Response Dynamic Load Response Dynamic Load Peak Deviation FEATURES and OPTIONS Remote On/Off Control ④	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power On to Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within ±1% of Vout		1700 Yes TBD 2 325 10 10 10 100	50 50 200 1	pF Hours x 10 Hours x 10 KHz mS mS μSec A/μSec
Isolation Resistance Isolation Capacitance Safety Calculated MTBF Calculated MTBF DYNAMIC CHARACTERISTICS Fixed Switching Frequency Startup Time Startup Time Dynamic Load Response Dynamic Load Response Dynamic Load Peak Deviation FEATURES and OPTIONS Remote On/Off Control ④	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power On to Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within ±1% of Vout		1700 Yes TBD 2 325 10 10 10 100	50 50 200 1	pF Hours x 10 Hours x 10 KHz mS mS μSec A/μSec
Isolation Resistance Isolation Capacitance Safety Calculated MTBF Calculated MTBF DYNAMIC CHARACTERISTICS Fixed Switching Frequency Startup Time Startup Time Dynamic Load Response Dynamic Load Response Dynamic Load Peak Deviation FEATURES and OPTIONS Remote On/Off Control ④ "N" suffix Negative Logic, ON state	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power On to Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within ±1% of Vout same as above	-0.7	1700 Yes TBD 2 325 10 10 10 100	50 50 200 1 ±350 0.7	pF Hours x 10 Hours x 10 KHz mS mS μSec A/μSec mV
Isolation Resistance Isolation Capacitance Safety Calculated MTBF Calculated MTBF DYNAMIC CHARACTERISTICS Fixed Switching Frequency Startup Time Startup Time Dynamic Load Response Dynamic Load Response Dynamic Load Peak Deviation FEATURES and OPTIONS Remote On/Off Control @ N" suffix Negative Logic, ON state Negative Logic, OFF state	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power On to Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within ±1% of Vout	295	1700 Yes TBD 2 325 10 10 10 100	50 50 200 1 ±350	pF Hours x 10 Hours x 10 KHz mS mS μSec A/μSec A/μSec W V
Isolation Resistance Isolation Capacitance Isolation Capacitance Safety Calculated MTBF Calculated MTBF DYNAMIC CHARACTERISTICS Fixed Switching Frequency Startup Time Startup Time Oynamic Load Response Oynamic Load Response Oynamic Load Peak Deviation FEATURES and OPTIONS Remote On/Off Control ④ '\" suffix Negative Logic, OFF state Control Current	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power On to Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within ±1% of Vout same as above	-0.7	1700 Yes TBD 2 325 10 10 100 ±250	50 50 200 1 ±350 0.7	pF Hours x 10 Hours x 10 KHz mS mS μSec A/μSec A/μSec V
Isolation Resistance Isolation Capacitance Isolation Capacitance Safety Calculated MTBF Calculated MTBF DYNAMIC CHARACTERISTICS Fixed Switching Frequency Startup Time Startup Time Dynamic Load Response Dynamic Load Response Dynamic Load Peak Deviation FEATURES and OPTIONS Remote On/Off Control ④ "N" suffix Negative Logic, OFF state Control Current "P" suffix	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power On to Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within ±1% of Vout same as above	 	1700 Yes TBD 2 325 10 10 100 ±250	$ \begin{array}{r} 50 \\ 50 \\ 200 \\ 1 \\ \pm 350 \\ \hline 0.7 \\ 15 \\ \end{array} $	pF Hours x 10 Hours x 10 KHz mS mS μSec A/μSec A/μSec W V
Isolation Resistance Isolation Capacitance Isolation Capacitance Safety Calculated MTBF Calculated MTBF DYNAMIC CHARACTERISTICS Fixed Switching Frequency Startup Time Startup Time Oynamic Load Response Oynamic Load Response Oynamic Load Peak Deviation FEATURES and OPTIONS Remote On/Off Control ④ '\" suffix Negative Logic, OFF state Control Current	Certified to UL-60950-1, CSA-C22.2 No.60950- 1, IEC/EN60950-1 (pending) Per MIL-HDBK-217F, ground benign, Tambient=+30°C Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power On to Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within ±1% of Vout same as above	-0.7	1700 Yes TBD 2 325 10 10 100 ±250	50 50 200 1 ±350 0.7	pF Hours x 10 Hours x 10 KHz mS mS μSec A/μSec mV V V V



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FUNCTIONAL SPECIFICATIONS (CONT.) – MODEL UEI25-120-D48

OUTPUT	Conditions ①	Minimum	Typical/Nominal	Maximum	Units
Total Output Power	See Derating	0.0	25.2	25.45	W
Voltage	· ,				
Nominal Output Voltage	No trim	11.88	12.00	12.12	Vdc
Setting Accuracy	At 50% load	-1		+1	% of Vset.
Output Voltage Range	User-adjustable	-10		+10	% of Vnom.
Overvoltage Protection	Via magnetic feedback	14	19	22	Vdc
Current					
Output Current Range		0.0	2.1	2.1	А
Minimum Load 3		010	No minimum load		
Current Limit Inception	97% of Vnom., after warmup	110	No minimum loca	130	% of loutMax
Short Circuit	5770 of vitolit., after warnup	110		130	70 01 IUUUVIAA
Short circuit	Hiccup technique, autorecovery within ±1.25%				
Short Circuit Current	of Vout			0.1	A
Short Circuit Duration (remove short for recovery)	Output shorted to ground, no damage		Continuous		
Short circuit protection method	Current limiting				
Hiccup autorestart duty cycle	Output shorted to ground		TBD		%
Regulation (5)					
Line Regulation	Vin=min. to max., Vout=nom., 50% load			±0.075	% of Vout
Load Regulation	lout=min. to max., Vin=48V			±0.05	% of Vout
Ripple and Noise	5 Hz- 20 MHz BW		95	120	mV pk-pk
Temperature Coefficient	At all outputs		0.02		% of Vnom./°C
Maximum Capacitive Loading (10% ceramic,				(=0	_
90% Oscon)	Cap. ESR= $<0.02\Omega$, full resistive load	0		470	μF
MECHANICAL (Through Hole Models)	Conditions ① ③	Minimum	Typical/Nominal	Maximum	Units
Outline Dimensions (no baseplate)	C75 case		0.96x1.1x0.32		Inches
(Please refer to outline drawing)	WxLxH		24.38x27.94x8.13		mm
Weight			0.32		Ounces
			9.07		Grams
Through Hole Pin Diameter			0.04		Inches
			1.016		mm
Through Hole Pin Material			Copper alloy		
TH Pin Plating Metal and Thickness	Nickel subplate		TBD		µ-inches
	Gold overplate		TBD		µ-inches
ENVIRONMENTAL			155		p monoo
Operating Ambient Temperature Range	With derating, 200 LFM	-40		85	°C
Tref Location	Measured in center	rv		50	
Storage Temperature	Vin = Zero (no power)	-55		125	°C
Thermal Protection/Shutdown	Measured at hotspot	130	135	150	0°C
Electromagnetic Interference	External filter is required	100	100	100	0
Conducted, EN55022/CISPR22			В		Class
Radiated, EN55022/CISPR22			B		Class
Relative humidity, non-condensing	To +85°C	10	U	90	%RH
Altitude	must derate -1%/1000 feet	-500		10,000	feet
	1 11USL UCIALE - 1 %/ 1000 1001	-500		10,000	ieet
Alutude		150		2010	motoro
RoHS rating		-152	BoHS-6	3048	meters

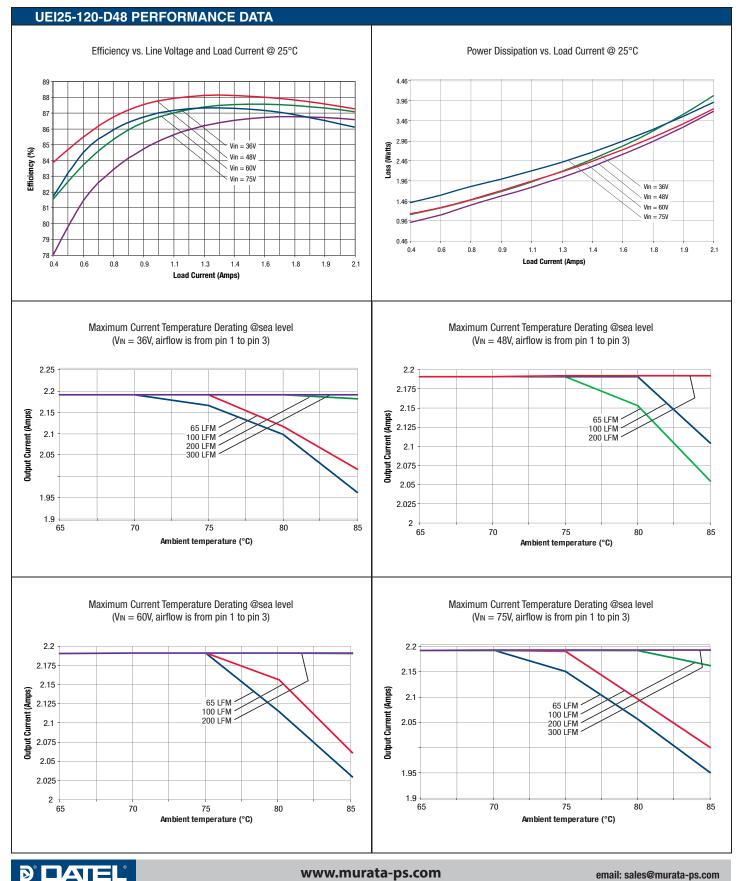
Notes

- ① Unless otherwise noted, all specifications are at nominal input voltage, nominal output voltage and full load. General conditions are +25° Celsius ambient temperature, near sea level altitude, natural convection airflow. All models are tested and specified with external parallel 1 µF and 10 µF multi-layer ceramic output capacitors. The external input capacitor is 4.7 µF ceramic. All capacitors are low-ESR types wired close to the converter. These capacitors are necessary for our test equipment and may not be needed in the user's application.
- ② Input (back) ripple current is tested and specified over 5 Hz to 20 MHz bandwidth. Input filtering is Cbus=220 µF, Cin=33 µF and Lbus=12 µH.
- ③ All models are stable and regulate to specification under no load.
- ④ The Remote On/Off Control is referred to -Vin.
- ⑤ Regulation specifications describe the output voltage changes as the line voltage or load current is varied from its nominal or midpoint value to either extreme.



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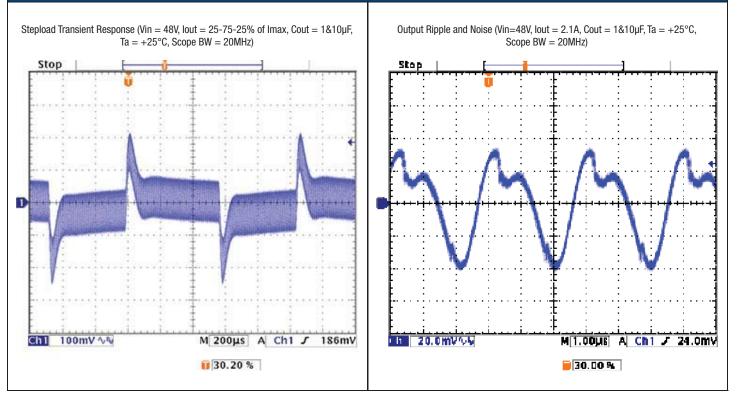




UEI25-120 Series

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UEI25-120-D48 OSCILLOGRAMS





UEI25-120 Series

Single Output Isolated 25-Watt DC/DC Converters

APPLICATION NOTES

Input Fusing

Certain applications and/or safety agencies may require fuses at the inputs of power conversion components. Fuses should also be used when there is the possibility of sustained input voltage reversal which is not current-limited. For greatest safety, we recommend a fast blow fuse installed in the ungrounded input supply line.

The installer must observe all relevant safety standards and regulations. For safety agency approvals, install the converter in compliance with the end-user safety standard.

Input Reverse-Polarity Protection

If the input voltage polarity is reversed, an internal diode will become forward biased and likely draw excessive current from the power source. If this source is not current-limited or the circuit appropriately fused, it could cause permanent damage to the converter.

Input Under-Voltage Shutdown and Start-Up Threshold

Under normal start-up conditions, converters will not begin to regulate properly until the rising input voltage exceeds and remains at the Start-Up Threshold Voltage (see Specifications). Once operating, converters will not turn off until the input voltage drops below the Under-Voltage Shutdown Limit. Subsequent restart will not occur until the input voltage rises again above the Start-Up Threshold. This built-in hysteresis prevents any unstable on/off operation at a single input voltage.

Users should be aware however of input sources near the Under-Voltage Shutdown whose voltage decays as input current is consumed (such as capacitor inputs), the converter shuts off and then restarts as the external capacitor recharges. Such situations could oscillate. To prevent this, make sure the operating input voltage is well above the UV Shutdown voltage AT ALL TIMES.

Start-Up Delay

Assuming that the output current is set at the rated maximum, the Vin to Vout Start-Up Delay (see Specifications) is the time interval between the point when the rising input voltage crosses the Start-Up Threshold and the fully loaded regulated output voltage enters and remains within its specified regulation band. Actual measured times will vary with input source impedance, external input capacitance, input voltage slew rate and final value of the input voltage as it appears at the converter.

These converters include a soft start circuit to moderate the duty cycle of the PWM controller at power up, thereby limiting the input inrush current.

The On/Off Remote Control interval from inception to V_{0UT} regulated assumes that the converter already has its input voltage stabilized above the Start-Up Threshold before the On command. The interval is measured from the On command until the output enters and remains within its specified regulation band. The specification assumes that the output is fully loaded at maximum rated current.

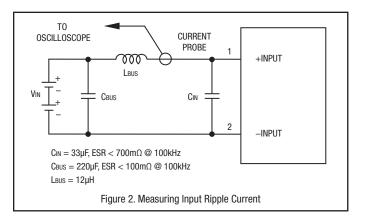
Input Source Impedance

These converters will operate to specifications without external components, assuming that the source voltage has very low impedance and reasonable input voltage regulation. Since real-world voltage sources have finite impedance, performance is improved by adding external filter components. Sometimes only a small ceramic capacitor is sufficient. Since it is difficult to totally characterize all applications, some experimentation may be needed. Note that external input capacitors must accept high speed switching currents.

Because of the switching nature of DC/DC converters, the input of these converters must be driven from a source with both low AC impedance and adequate DC input regulation. Performance will degrade with increasing input inductance. Excessive input inductance may inhibit operation. The DC input regulation specifies that the input voltage, once operating, must never degrade below the Shut-Down Threshold under all load conditions. Be sure to use adequate trace sizes and mount components close to the converter.

I/O Filtering, Input Ripple Current and Output Noise

All models in this converter series are tested and specified for input reflected ripple current and output noise using designated external input/output components, circuits and layout as shown in the figures below. External input capacitors (CIN in the figure) serve primarily as energy storage elements, minimizing line voltage variations caused by transient IR drops in the input conductors. Users should select input capacitors for bulk capacitance (at appropriate frequencies), low ESR and high RMS ripple current ratings. In the figure below, the CBUS and LBUS components simulate a typical DC voltage bus. Your specific system configuration may require additional considerations. Please note that the values of CIN, LBUS and CBUS may vary according to the specific converter model.



In critical applications, output ripple and noise (also referred to as periodic and random deviations or PARD) may be reduced by adding filter elements such as multiple external capacitors. Be sure to calculate component temperature rise from reflected AC current dissipated inside capacitor ESR. In figure 3, the two copper strips simulate real-world printed circuit impedances between the power supply and its load. In order to minimize circuit errors and standardize tests between units, scope measurements should be made using BNC connectors or the probe ground should not exceed one half inch and soldered directly to the fixture.

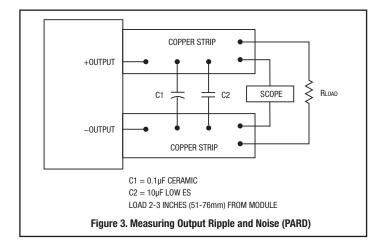
Floating Outputs

Since these are isolated DC/DC converters, their outputs are "floating" with respect to their input. The essential feature of such isolation is ideal ZERO CURRENT FLOW between input and output. Real-world converters however do exhibit tiny leakage currents between input and output (see Specifications). These leakages consist of both an AC stray capacitance coupling component



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and a DC leakage resistance. When using the isolation feature, do not allow the isolation voltage to exceed specifications. Otherwise the converter may be damaged. Designers will normally use the negative output (-Output) as the ground return of the load circuit. You can however use the positive output (+Output) as the ground return to effectively reverse the output polarity.

Minimum Output Loading Requirements

These converters employ a synchronous rectifier design topology. All models regulate within specification and are stable under no load to full load conditions. Operation under no load might however slightly increase output ripple and noise.

Thermal Shutdown

To protect against thermal over-stress, these converters include thermal shutdown circuitry. If environmental conditions cause the temperature of the DC/ DC's to rise above the Operating Temperature Range up to the shutdown temperature, an on-board electronic temperature sensor will power down the unit. When the temperature decreases below the turn-on threshold, the converter will automatically restart. There is a small amount of hysteresis to prevent rapid on/off cycling. CAUTION: If you operate too close to the thermal limits, the converter may shut down suddenly without warning. Be sure to thoroughly test your application to avoid unplanned thermal shutdown.

Temperature Derating Curves

The graphs in the next section illustrate typical operation under a variety of conditions. The Derating curves show the maximum continuous ambient air temperature and decreasing maximum output current which is acceptable under increasing forced airflow measured in Linear Feet per Minute ("LFM"). Note that these are AVERAGE measurements. The converter will accept brief increases in temperature and/or current or reduced airflow as long as the average is not exceeded.

Note that the temperatures are of the ambient airflow, not the converter itself which is obviously running at higher temperature than the outside air. Also note that "natural convection" is defined as very low flow rates which are not using fan-forced airflow. Depending on the application, "natural convection" is usually about 30-65 LFM but is not equal to still air (0 LFM).

Murata Power Solutions makes Characterization measurements in a closed cycle wind tunnel with calibrated airflow. We use both thermocouples and an infrared camera system to observe thermal performance. As a practical matter,

it is quite difficult to insert an anemometer to precisely measure airflow in most applications. Sometimes it is possible to estimate the effective airflow if you thoroughly understand the enclosure geometry, entry/exit orifice areas and the fan flowrate specifications.

CAUTION: If you exceed these Derating guidelines, the converter may have an unplanned Over Temperature shut down. Also, these graphs are all collected near Sea Level altitude. Be sure to reduce the derating for higher altitude.

Output Overvoltage Protection (OVP)

This converter monitors its output voltage for an over-voltage condition using an on-board electronic comparator. The signal is optically coupled to the primary side PWM controller. If the output exceeds OVP limits, the sensing circuit will power down the unit, and the output voltage will decrease. After a time-out period, the PWM will automatically attempt to restart, causing the output voltage to ramp up to its rated value. It is not necessary to power down and reset the converter for this automatic OVP-recovery restart.

If the fault condition persists and the output voltage climbs to excessive levels, the OVP circuitry will initiate another shutdown cycle. This on/off cycling is referred to as "hiccup" mode.

Output Fusing

The converter is extensively protected against current, voltage and temperature extremes. However, your application circuit may need additional protection. In the extremely unlikely event of output circuit failure, excessive voltage could be applied to your circuit. Consider using an appropriate external protection.

Output Current Limiting

As soon as the output current increases to approximately its overcurrent limit, the DC/DC converter will enter a current-limiting mode. The output voltage will decrease proportionally with increases in output current, thereby maintaining a somewhat constant power output. This is commonly referred to as power limiting.

Current limiting inception is defined as the point at which full power falls below the rated tolerance. See the Performance/Functional Specifications. Note particularly that the output current may briefly rise above its rated value. This enhances reliability and continued operation of your application. If the output current is too high, the converter will enter the short circuit condition.

Output Short Circuit Condition

When a converter is in current-limit mode, the output voltage will drop as the output current demand increases. If the output voltage drops too low, the magnetically coupled voltage used to develop PWM bias voltage will also drop, thereby shutting down the PWM controller. Following a time-out period, the PWM will restart, causing the output voltage to begin rising to its appropriate value. If the short-circuit condition persists, another shutdown cycle will initiate. This on/off cycling is called "hiccup mode." The hiccup cycling reduces the average output current, thereby preventing excessive internal temperatures.

Trimming the Output Voltage

The Trim input to the converter allows the user to adjust the output voltage over the rated trim range (please refer to the Specifications). In the trim equations and circuit diagrams that follow, trim adjustments use a single fixed resistor connected between the Trim input and either Vout pin. Trimming resistors should have a low temperature coefficient (\pm 100 ppm/deg.C or less) and be mounted



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close to the converter. Keep leads short. If the trim function is not used, leave the trim unconnected. With no trim, the converter will exhibit its specified output voltage accuracy.

There are two CAUTIONs to observe for the Trim input:

<u>CAUTION</u>: To avoid unplanned power down cycles, do not exceed EITHER the maximum output voltage OR the maximum output power when setting the trim. If the output voltage is excessive, the OVP circuit may inadvertantly shut down the converter. If the maximum power is exceeded, the converter may enter current limiting. If the power is exceeded for an extended period, the converter may overheat and encounter overtemperature shut down.

<u>CAUTION</u>: Be careful of external electrical noise. The Trim input is a senstive input to the converter's feedback control loop. Excessive electrical noise may cause instability or oscillation. Keep external connections short to the Trim input. Use shielding if needed.

Trim Equations

 Trim Up
 Trim Down

 <Connect trim resistor between Trim and –Vout>
 <Connect trim resistor between Trim and +Vout>

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$R_{T_{UP}}(\Omega) = -\frac{25000}{V_0 - 12} - 5110$	$R_{T_{DOWN}}(\Omega) = \frac{10000 (Vo-2.5)}{12 - V_0} - 5110$
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Where Vo = Desired output voltage. Adjustment accuracy is subject to resistor tolerances and factory-adjusted output accuracy. Mount trim resistor close to converter. Use short leads.

Remote On/Off Control

On the input side, a remote On/Off Control can be specified with either positive or negative logic as follows:

<u>Positive</u>: Models equipped with Positive Logic are enabled when the On/ Off pin is left open or is pulled high to $+15V_{DC}$ with respect to $-V_{IN}$. An internal bias current causes the open pin to rise to $+V_{IN}$. Positive-polarity devices are disabled when the On/Off is grounded or brought to within a low voltage (see Specifications) with respect to $-V_{IN}$.

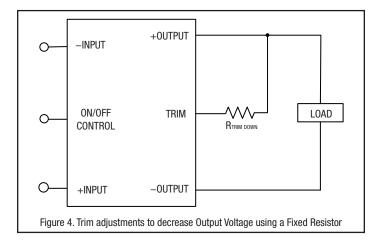
<u>Negative:</u> Models with negative polarity are on (enabled) when the On/Off is grounded or brought to within a low voltage (see Specifications) with respect to $-V_{IN}$. The device is off (disabled) when the On/Off is left open or is pulled high to $+15V_{DC}$ Max. with respect to $-V_{IN}$.

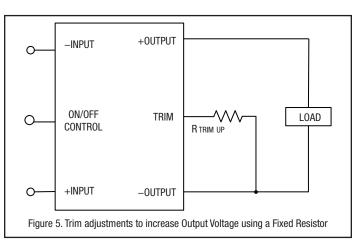
Dynamic control of the On/Off function should be able to sink the specified signal current when brought low and withstand specified voltage when brought high. Be aware too that there is a finite time in milliseconds (see Specifications) between the time of On/Off Control activation and stable, regulated output. This time will vary slightly with output load type and current and input conditions.

There are two CAUTIONs for the On/Off Control:

<u>CAUTION</u>: While it is possible to control the On/Off with external logic if you carefully observe the voltage levels, the preferred circuit is either an open drain/open collector transistor or a relay (which can thereupon be controlled by logic). The On/Off prefers to be set at approx. +15V (open pin) for the ON state, assuming positive logic.

<u>CAUTION</u>: Do not apply voltages to the On/Off pin when there is no input power voltage. Otherwise the converter may be permanently damaged.





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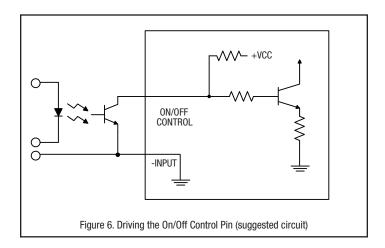
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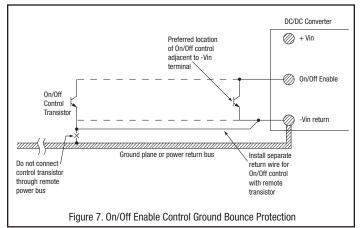
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On/Off Enable Control Ground Bounce Protection

To improve reliability, if you use a small signal transistor or other external circuit to select the Remote On/Off control, make sure to return the LO side directly to the –Vin power input on the DC/DC converter. To avoid ground bounce errors, do not connect the On/Off return to a distant ground plane or

current-carrying bus. If necessary, run a separate small return wire directly to the –Vin terminal. There is very little current (typically 1-5 mA) on the On/Off control however, large current changes on a return ground plane or ground bus can accidentally trigger the converter on or off. If possible, mount the On/Off transistor or other control circuit adjacent to the converter.





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